

visibly better!

The effects of good thermal insulation

Home insulation is more than a passing fad: it is an issue of major social importance. Coated glass, in both double and triple glazing, provides excellent levels of thermal insulation while letting in light and harnessing solar energy gains. Their ability to keep heat inside a building means that they enhance your comfort while also benefiting the environment. However, improved insulation can also cause external condensation to form on glazing.

How is condensation formed?

Condensation is formed when two specific conditions occur, namely low temperatures and a high ambient relative humidity level. In these conditions, a high level of radiation escaping skywards combined with low heat loss through high-performance glass means that the temperature of the outside of the glass can fall below the dew point temperature of the outside air. It is then that condensation forms on glazing, in the form of mini-droplets.

The problem is made worse when the glazing is directly exposed to a very clear, cloudless sky. The risk of condensation can also be greater on sloped glazing.

External condensation - an unwelcome phenomenon

Condensation obscures glass, making it difficult to see through. It can also cause glass to look dirty by highlighting traces of cleaning.

External condensation proves that a glazing unit is insulating effectively. The more we insulate our homes, the greater the problem of condensation will become.

Preventing external condensation

AGC offers a special anti-condensation coating which delays the appearance of external condensation. Clear float glass is covered with a transparent pyrolytic coating. The low-emissivity G fasT coating is applied to the outside of the glass (position 1). This coating keeps the external temperature of the glass higher and therefore delays the onset of condensation*.

*In identical conditions (Ug value, temperature, air humidity, direction of glazing), glass with an anti-condensation coating will delay or even prevent the onset of condensation compared with the same glass without anti-condensation properties.

Significant benefits

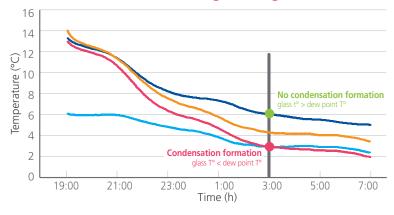
AGC's anti-condensation coating has good scratch resistance, is stable in terms of visual aesthetics and is easy to process.

AGC innovates with customised solutions

Currently, AGC offers two products that meet the most demanding of requirements.

- Planibel AF (G fasT): glass with basic anti-condensation coating (G fasT in position 1).
- **Planibel AF Top**^{N+}: double-coated glass combining anticondensation properties (G fasT in position 1) with thermal insulation (Top^{N+} in position 2).

Condensation onset according to the glass, the external air temperature and the dew point.



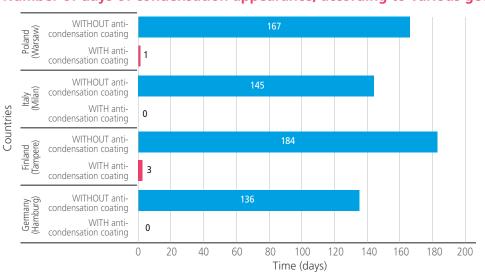
- Glass temperature with anti-condensation coating (°C)
- Dew point temperature (°C)
- Standard glass temperature (°C)
- External air temperature (°C)

Condensation sets upon as soon as the glass temperature is lower than the dew temperature.

Thanks to the anti-condensation coating, the glass temperature remains higher and thus above that of the dew temperature. There is no condensation formation.

Source: R&D Centre of AGC - Jumet - Belgium **Parameters** recorded during the night of 13th to 14th October 2011

Number of days of condensation appearance, according to various geographic zones.



The anti-condensation coating reduces the number of days during which condensation appears.

Source: calculations made by R&D Centre of AGC (Jumet - Belgium), based on data from Météo France (year : 2011): external air temperature (°C), humidity, wind, layer of cloud

Defined parameters: vertical window, Ug: 1.1 W/(m².K), comparison between double glazing with and without condensation coating (Top^{N+})

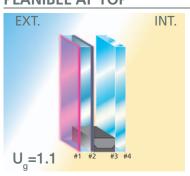
Other countries were studied.
See www.yourglass.com for further data.

Performance comparison of glazing with and without anti-condensation properties.

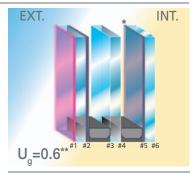
GLASS	EN 410			EN 673
	LT(%)	LR(%)	SF(%)	U _g (W/(m².K))
4 mm Planibel Clear - 15 mm Argon 90% - 4 mm Planibel Top ^{N+} #3	78	13	61	1.1
4 mm Planibel Energy ^N #2 - 15 mm Argon 90% - 4 mm Planibel Clear	71	12	42	1.0
4 mm Planibel AF (G fasT #1) - 15 mm Argon 90% - 4 mm Planibel Top ^{N+} #3	71	16	54	1.1
4 mm Planibel AF Top ^{N+} (G fasT #1 / Top ^{N+} #2) - 15 mm Argon 90% - 4 mm Planibel Clear	71	17	50	1.1
4 mm Planibel Top ^{N+} #2 - 14 mm Argon 90% - 4 mm Planibel Clear - 14 mm Argon 90% - 4 mm Planibel Top ^{N+} #5	69	17	47	0.6
4 mm Planibel AF Top ^{N+} (G fast #1 / Top ^{N+} #2) - 14 mm Argon 90% - 4 mm Planibel Clear - 14 mm Argon 90% - 4 mm Planibel Top ^{N+} #5	62	20	43	0.6

Assembly options in double and triple glazing.

PLANIBEL AF TOPN+



Double glazing (4-15-4 with 90% Argon)



Triple glazing (4-14-4-14-4 : #2 and #5 with 90% Argon)

— G fasT — Top^{N+}

*Can also be replaced by TRI coating

**Depending on the thickness of the spacers and the gas used inside them, the U_n value can be reduced to 0.5 W/(m^2 .K)

Important note:

External appearance: anti-condensation glazings have a metal coating in position 1 (exterior-facing side) which means that they are slightly more reflective and tinted than normal glazing. **Cleaning:** anti-condensation glazings have a coating in position 1 (exterior-facing side). A number of precautions must be taken when cleaning this coating. These are detailed in the "Cleaning and Maintenance Guide for Facade Glazing", available on www.yourglass.com/Products/Planibel LOW-E.





AUSTRIA AGC Glass Europe Tel: +43 676 3372955 sales.austria@eu.agc.com

BELGIUM AGC Glass Europe Tel: +32 2 674 31 11 - Fax: +32 2 672 44 62 sales.belux@eu.agc.com

BULGARIA / MACEDONIA AGC Flat Glass Bulgaria Tel: +359 2 8500 255 - Fax: +359 2 8500 256 bulgaria@eu.agc.com

CROATIA / SLOVENIA / BOSNIA & HEREGOVINA AGC Flat Glass Adriatic Tel: +385 1 6117 942 - Fax: +385 1 6117 943 adriatic@eu.agc.com

CZECH REPUBLIC / SLOVAKIA AGC Flat Glass Czech Tel: +420 417 50 11 11 - Fax: +420 417 502 121 czech@eu.agc.com

ESTONIA AGC Flat Glass Baltic Tel: +372 66 799 15 - Fax +372 66 799 16 estonia@eu.agc.com

FINLAND AGC Flat Glass Suomi Tel: +358 9 43 66 310 - Fax: +358 9 43 66 3111 sales.suomi@eu.agc.com

FRANCE AGC Glass France Tel: +33 1 57 58 30 31 - Fax: +33 1 57 58 31 63 sales.france@eu.agc.com

GERMANY Bluhm & Plate Glas Vertrieb GmbH Tel: +49 40 670 88 40 - Fax: +49 40 670 88 430 info@bluhm.de

GREECE / MALTA / ALBANIA AGC Flat Glass Hellas Tel: +30 210 666 9561 - Fax: +30 210 666 9732 sales.hellas@eu.agc.com

HUNGARY AGC Flat Glass Hungary Tel: +36 34 309 505 - Fax: +36 34 309 506 hungary@eu.agc.com

ITALY AGC Flat Glass Italia Tel: +39 02 626 90 110 - Fax: +39 02 65 70 101 development.italia@eu.agc.com

AGC Flat Glass Baltic Tel.: +371 6 713 93 59 - Fax: +371 6 713 95 49 latvia@eu.agc.com

LITHUANIA AGC Flat Glass Baltic Tel: +370 37 451 566 - Fax: +370 37 451 757 lithuania@eu.agc.com

NETHERLANDS AGC Flat Glass Nederland Tel: +31 344 67 99 22 - Fax: +31 344 67 97 20 sales.nederland@eu.agc.com

POLAND AGC Flat Glass Polska Tel: +48 22 872 02 23 - Fax: +48 22 872 97 60 polska@eu.agc.com

ROMANIA AGC Flat Glass Romania Tel: +40 318 05 32 61 - Fax: +40 318 05 32 62 romania@eu.agc.com

RUSSIA AGC Glass Russia Tel: +7 495 411 65 65 - Fax: +7 495 411 65 64 sales.russia@eu.agc.com

SERBIA MONTENEGRO AGC Flat Glass Jug Tel: +381 11 30 96 232 - Fax: +381 11 30 96 232 jug@eu.agc.com

SPAIN / PORTUGAL AGC Flat Glass Ibérica Tel: +34 93 46 70760 - Fax: +34 93 46 70770 sales.iberica@eu.agc.com

SWEDEN / NORWAY / DENMARK AGC Flat Glass Svenska Tel: +46 8 768 40 80 - Fax: +46 8 768 40 81 sales.svenska@eu.agc.com

SWITZERLAND AGC Glass Europe Tel: +41 76 342 27 40 - Fax: +41 32 493 20 86 sales.switzerland@eu.agc.com

UKRAINE AGC Flat Glass Ukraine Tel: +380 44 230 60 16 Fax: +380 44 498 35 03 sales.ukraine@eu.agc.com

UNITED KINGDOM AGC Flat Glass UK Tel: +44 1788 53 53 53 - Fax: +44 1788 56 08 53 sales.uk@eu.agc.com

OTHER COUNTRIES AGC Glass Europe Tel: +32 2 674 31 11 - Fax: +32 2 672 44 62 sales.headquarters@eu.agc.com





www.yourglass.com